

JOHOKU Haiphong

<http://www.johoku-gr.co.jp/>

Group Profile ~ Since 1973

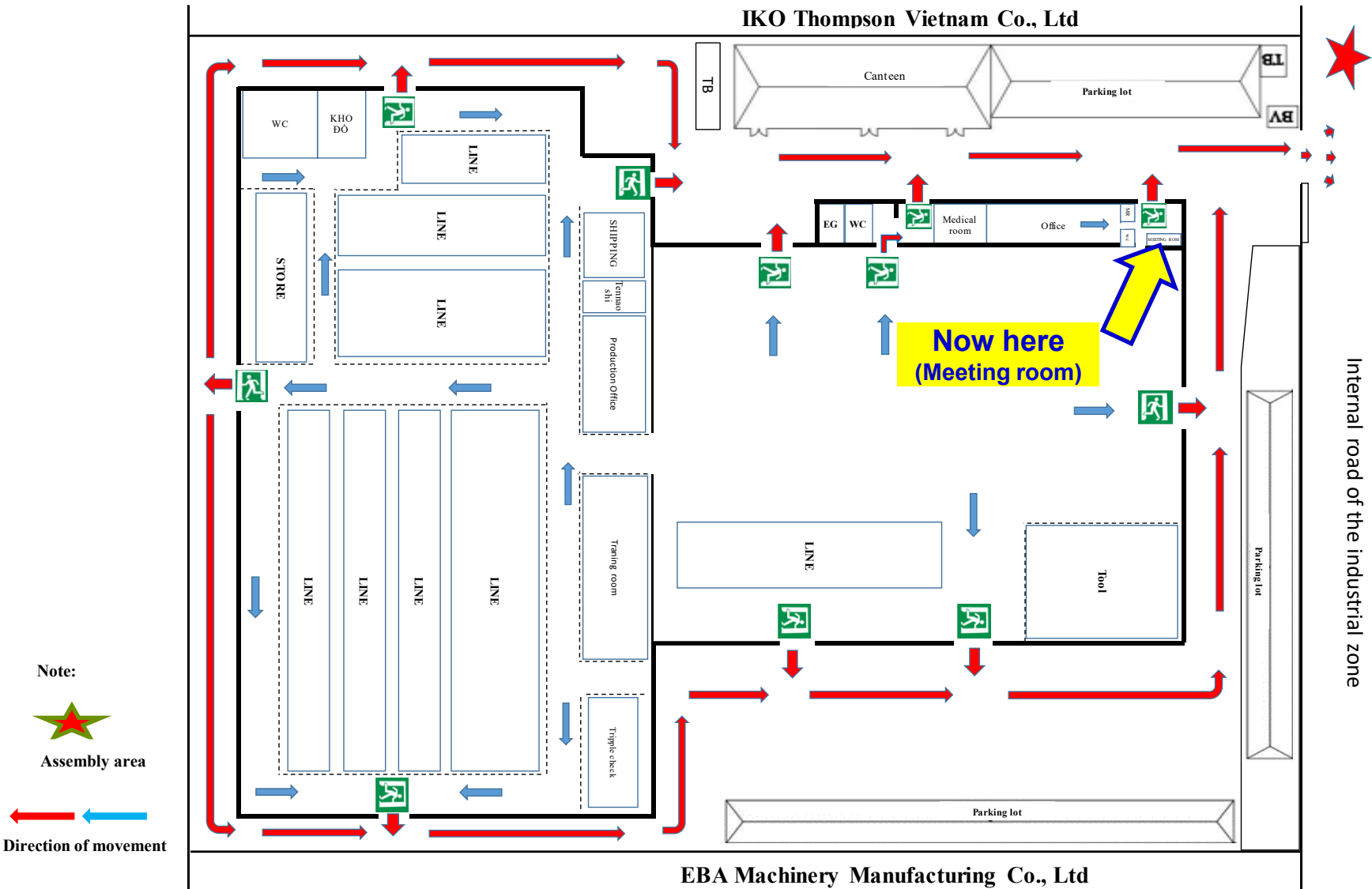
JOHOKU(HAIPHONG)CO.,LTD.

Plot N-4, Japan-Haiphong IZ, An Duong Dist.,
Haiphong City, Vietnam

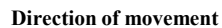
TEL : +84-225-374-3003

FAX : +84-225-374-3004

HP factory Escape Map (避難図)



3



CONTENTS

- 1. Company Policies**
会社方針
- 2. JOHOKU Group Companies**
事業所紹介
- 3. JOHOKU Group History**
グループ経歴
- 4. JOHOKU Haiphong Vietnam Organization**
JOHOKU Hai Phong組織表
- 5. Products**
製品紹介
- 6. Production Line**
工程紹介
- 7. Available Equipment**
特殊設備

Company Policy (会社方針)

To become a reliable manufacturing enterprise by customers and take the environment into consideration.

環境へ配慮し、お客様から信頼される物作り企業となる。

Quality Policy (品質方針)

- **Provide high quality products and services which satisfies customer requirements.**

顧客要求を満足させ、品質の良い製品とサービスを提供する

- **Improve internal quality through continuous innovation of Quality Management System.**

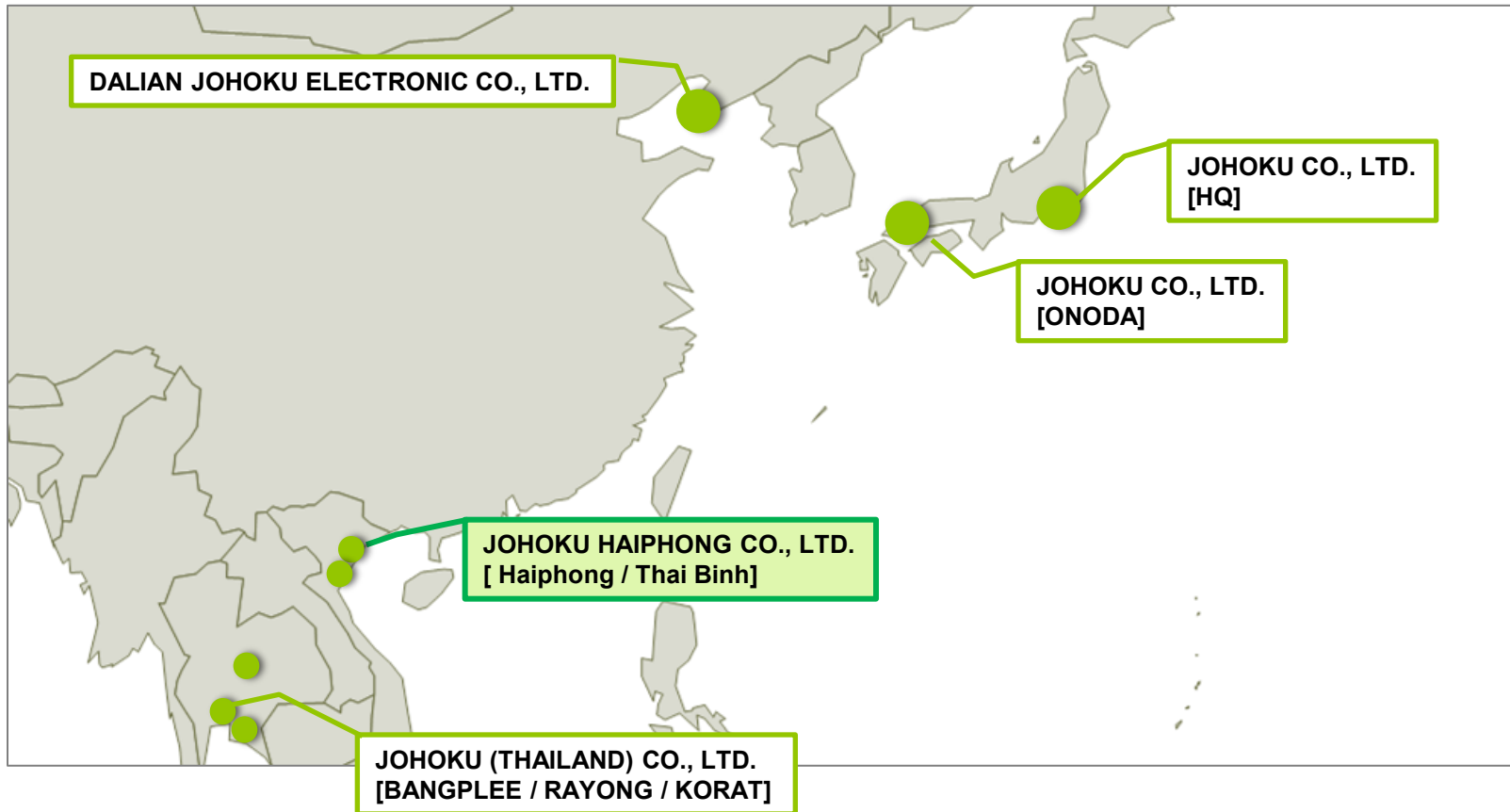
常に品質管理システムを改善し、工程内品質の向上を図る。

Environmental Policy (環境方針)

- **Comply to Environmental regulations in all activities to prevent pollution.**
全ての生産活動に於いて、環境に関わる法律及び規制等を遵守することにより環境汚染を防止する
- **Establish targets and Environmental Management System to manufacture products with environmental considerations.**
環境に配慮した品質の製品を生産する為、環境管理システムや目標を設定する
- **Establish Chemical Substance Management System to meet customer requirements.**
お客様の要求に応え、製品内化学物質管理を行える体制を構築する
- **Install high efficiency equipment to reduce waste material & energy from increased productivity.**
生産性を向上し、材料やエネルギーのムダを削減出来得る最新の設備を備える努力をする
- **Increase environmental awareness of all employees.**
全従業員に対し環境保全の認識を高める
- **Constantly review & announce environmental policies.**
会社の環境政策を常に更新し、社内外に公表する

2. JOHOKU Group Offices & Factories

Location Map (位置関係)



2. JOHOKU Group Offices & Factories

Group Company (事業所紹介)

Japan



JOHOKU CO., LTD.

[Head Quarters]
Tokyo, Japan



JOHOKU CO., LTD.

[ONODA Factory]
Yamaguchi, Japan

Vietnam



JOHOKU HAIPHONG CO., LTD
Haiphong Factory

Haiphong, Vietnam



JOHOKU HAIPHONG CO., LTD
Thai Binh Branch Factory

Thai Binh, Vietnam

2. JOHOKU Group Offices & Factories

Group Company (事業所紹介)

Thailand



JOHOKU (THAILAND)
CO., LTD.

[BANGPLEE Factory]
Bangplee, Thailand



JOHOKU (THAILAND)
CO., LTD.

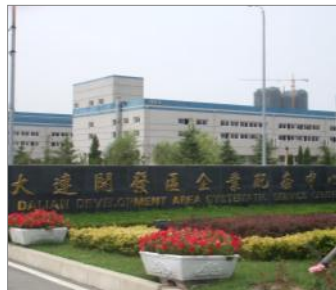
[RAYONG Factory]
Rayong, Thailand



JOHOKU (THAILAND)
CO., LTD.

[KORAT Factory]
Nakornratchasima, Thailand

China



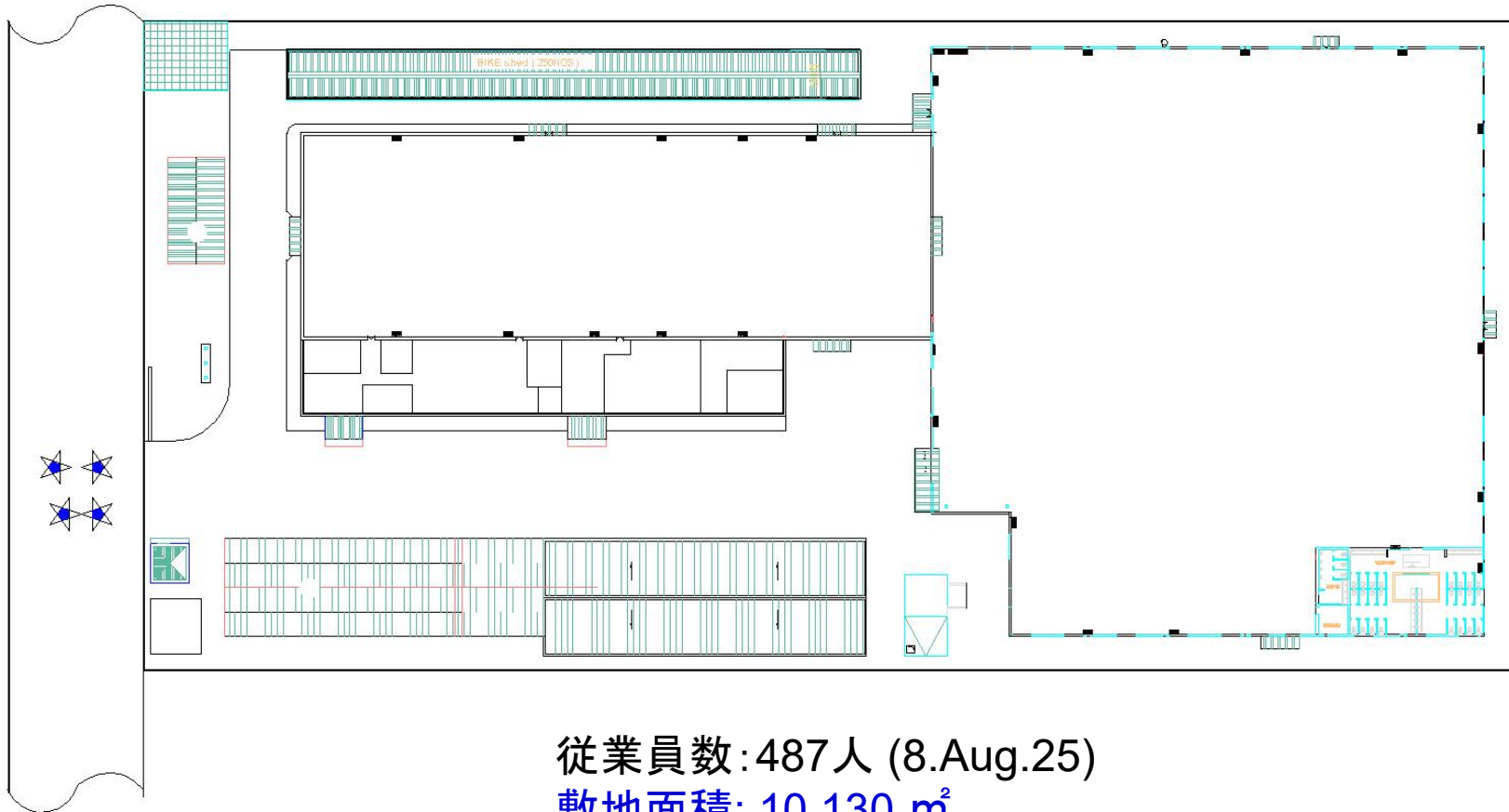
DALIAN JOHOKU
ELECTRONIC CO., LTD.

[Factory]
Dalian, China

2. JOHOKU Group Offices & Factories

HP factory

HAIPHONG FACTORY LAYOUT IN 2024



従業員数: 487人 (8.Aug.25)

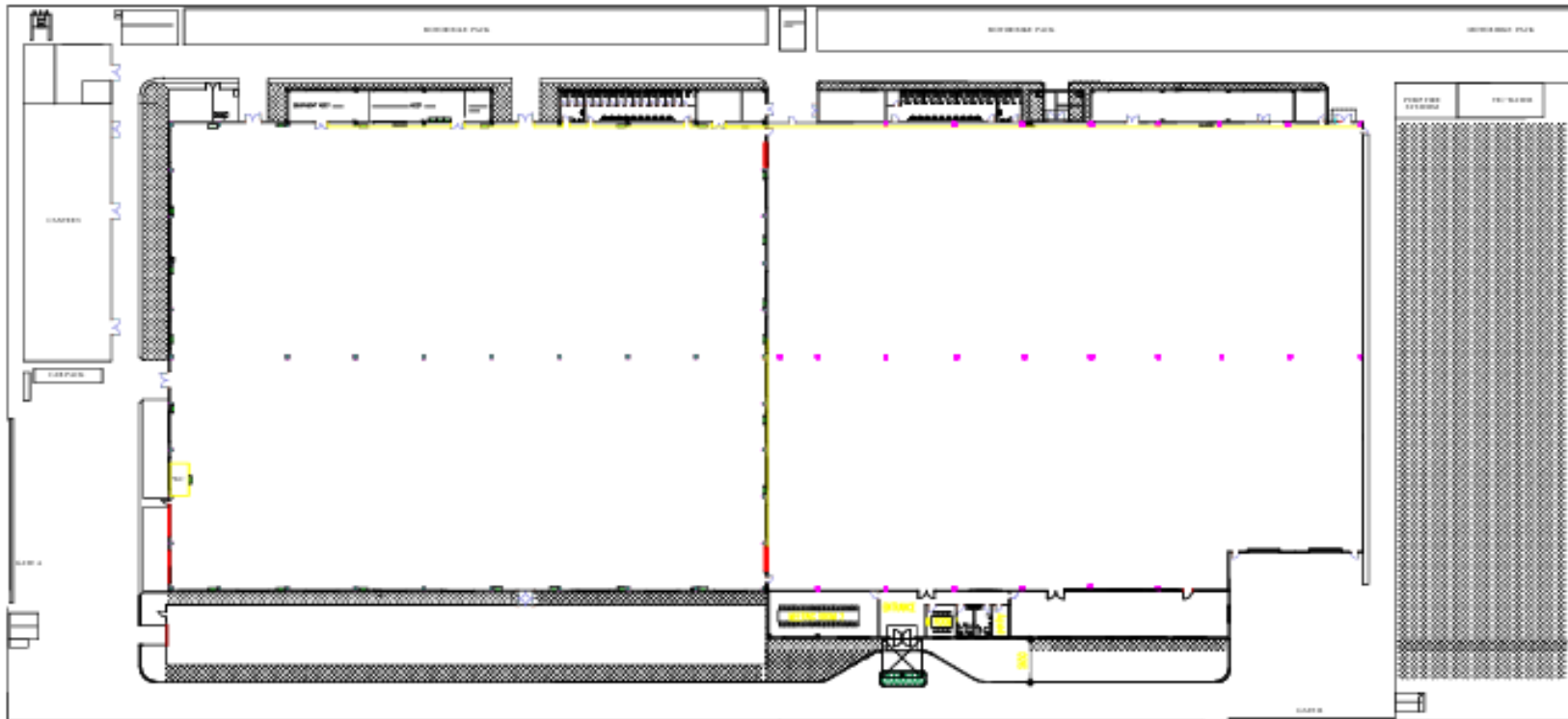
敷地面積: 10,130 m²

建屋面積: 6,800m²

2. JOHOKU Group Offices & Factories

TB factory

THAI BINH FACTORY LAYOUT IN 2024



従業員数: 834人 (8.Aug.25)

敷地面積: 20,000 m²

建屋面積: 11,500m²

Group History (グループ経歴)

1973	Apr.	Established JOHOKU Co., LTD.	(Tokyo.Japan)
1988	May.	Established JOHOKU Thailand Co., LTD.	(Bangplee-Thailand)
1989	Oct.	Established Onoda Factory	(Yamaguchi-Japan)
1994	Sep.	Established Shanghai JOHOKU	(China)
1995	Nov.	Established Dalian JOHOKU	(China)
1997	Aug.	Established Korat Factory	(Thailand)
1999	Sep.	Established Rayong Factory	(Thailand)
2003	Dec.	Established JOHOKU Haiphong	(Vietnam)
2007	Jan.	Established Jiaxing JOHOKU	(China)
2007	Oct.	Kohnan Electric consolidated into JOHOKU Thailand	(Thailand)
2014	Mar.	Established Thai Binh Factory	(Vietnam)
2014	Oct.	Factory Closure (Shanghai JOHOKU)	(China)
2018	Jan.	Addition of Thai Binh (Product Area Total: 10,000m ²)	(Vietnam)
2018	Oct.	Factory Closure (Jiaxing JOHOKU)	(China)

3. JOHOKU Group History

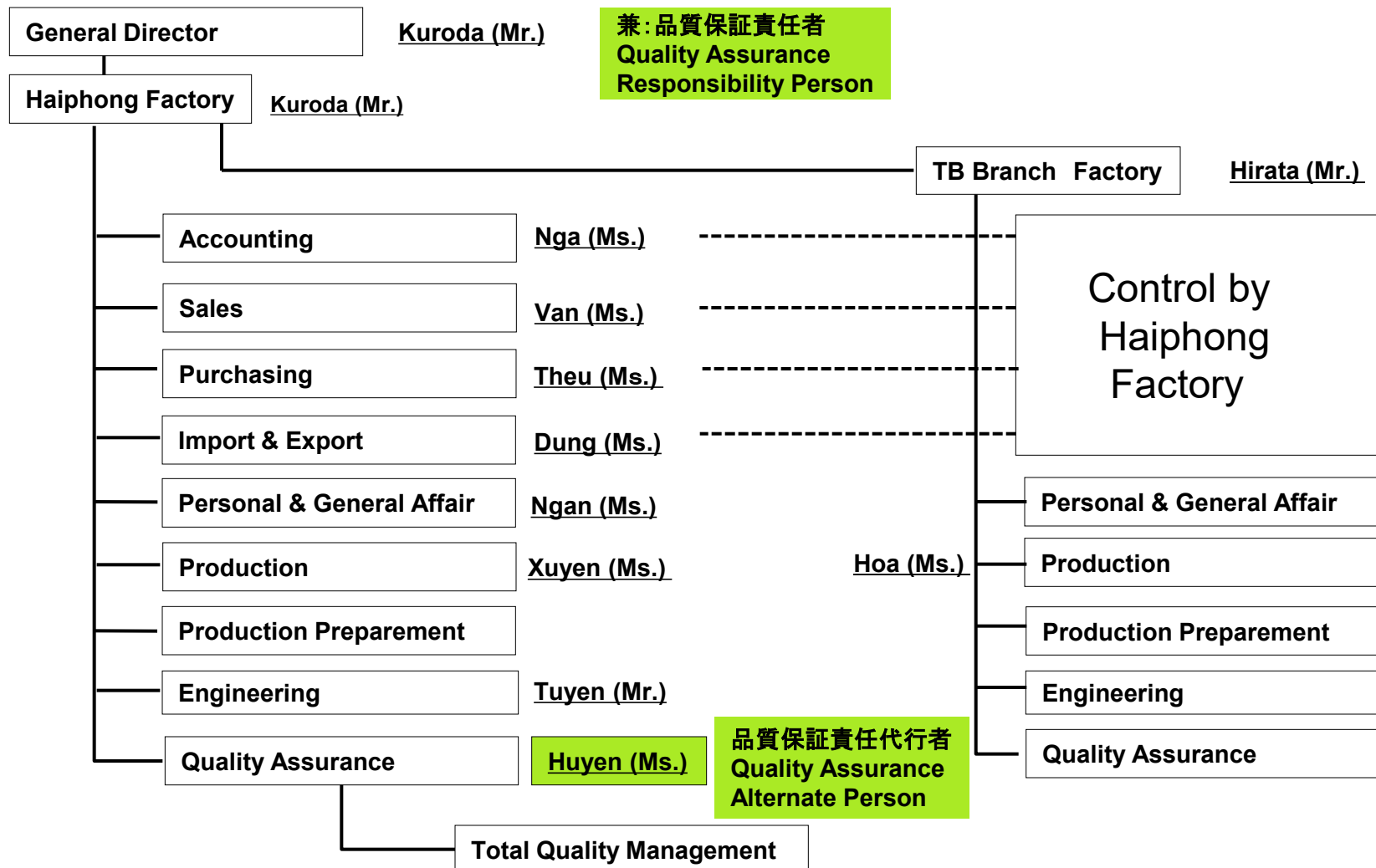
Johoku Hai Phong History (Vietnam)

2003	Dec.	Established JOHOKU Haiphong
2006	Jun.	First ISO 9001 certification for Hai Phong factory
2006	Jun.	First ISO 14001 certification for Hai Phong factory
2014	Mar.	Established Thai Binh Factory
2014	Aug.	First ISO 14001 certification for Thai Binh factory
2018	Apr.	First IATF 16949 certification for Thai Binh factory
2018	Jan.	Addition of Thai Binh (Product Area Total: 10,000m ²)



4. JOHOKU Haiphong Vietnam Organization

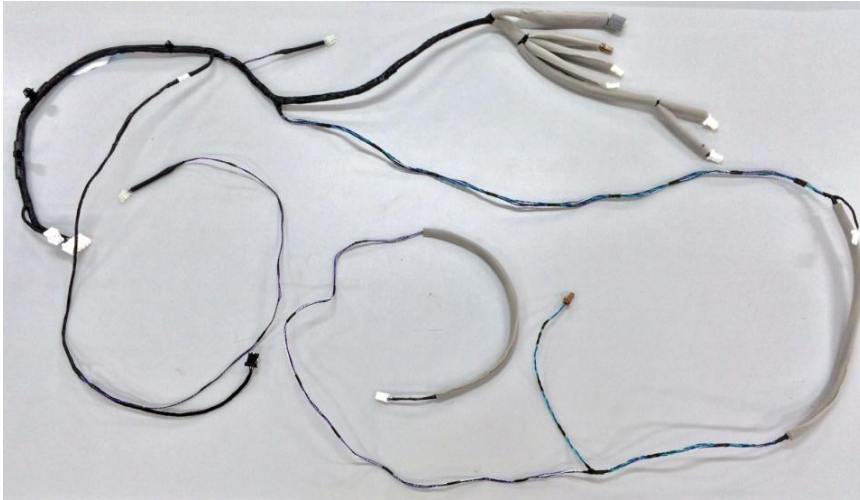
Organization Chart (組織図)



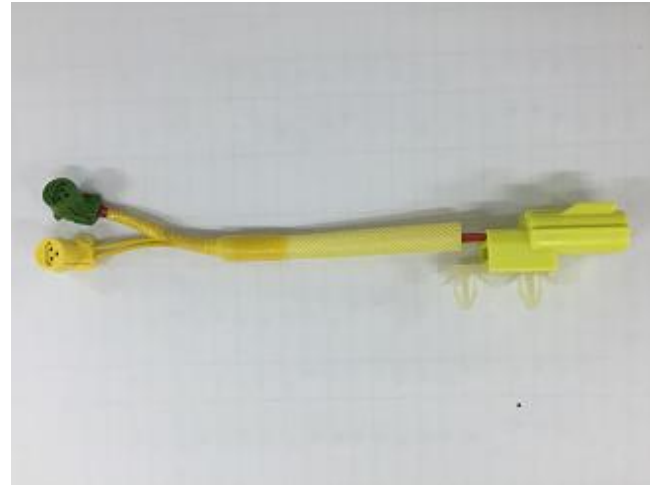
5. Products

Automotive (車載向け) for the Tir-1 maker

Roof Harness



Airbag Lead Wire



Seat Harness



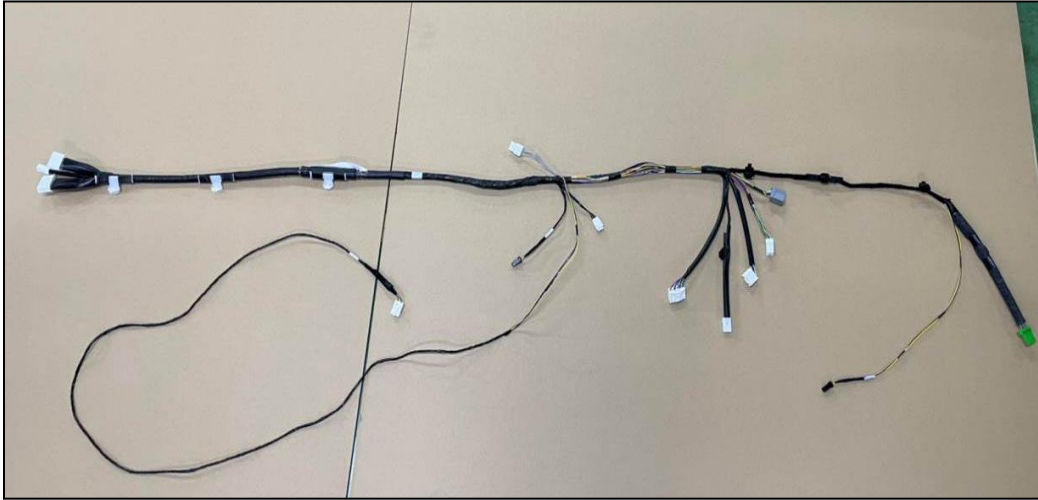
Harness seal part for torque sensor



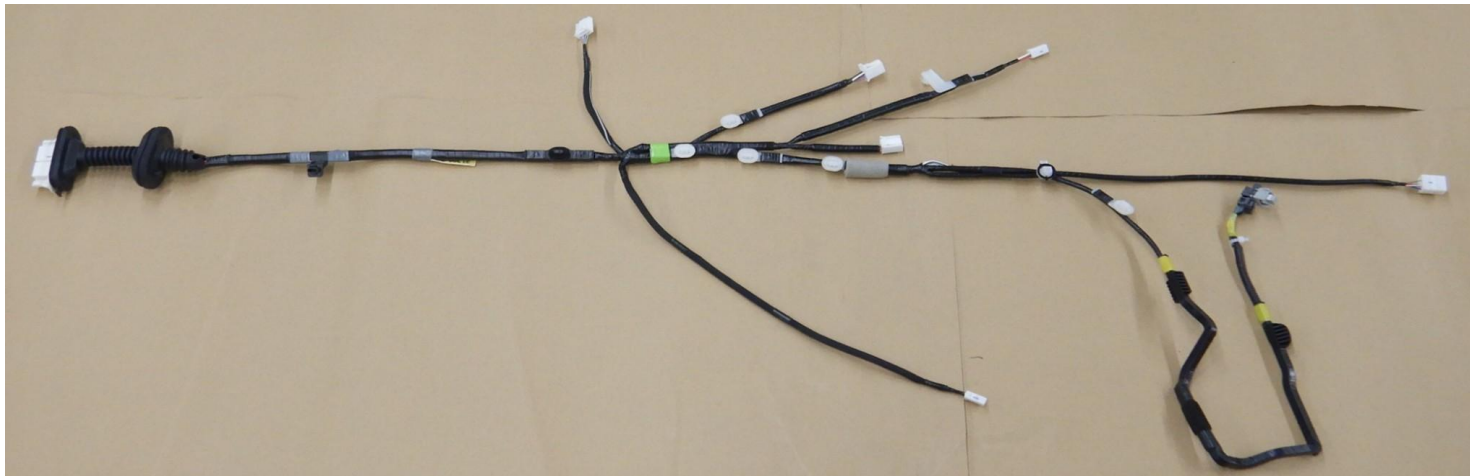
5. Products

Automotive (車載向け) for the Car maker

Roof Harness



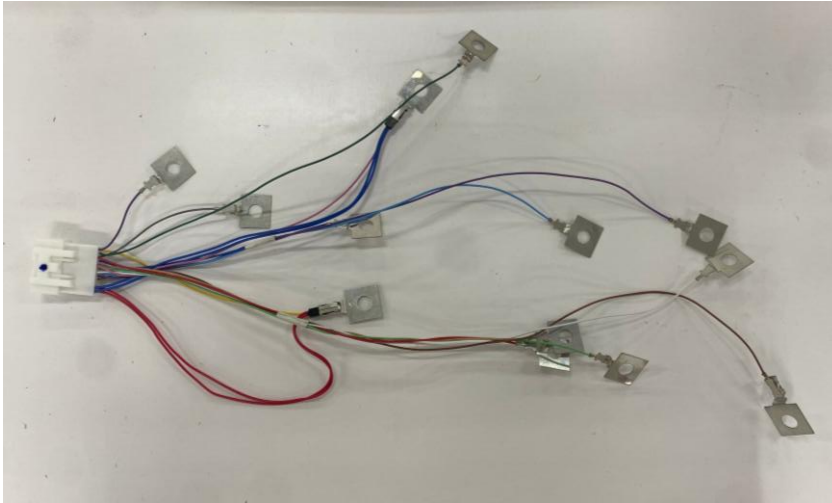
Door Harness



5. Products

Lead wire

Harness for thermistor sensor



Speaker Lead Wire



6. Production Line Mae Process 前工程



6. Production Line Ato Process 後工程(コネクタ挿入・部品供給)



6. Production Line Ato Process 後工程(外装品組付け)



6. Production Line Ato Process 後工程(導通検査・外観検査・梱包)



7. Available Equipment

Quality Assurance Equipment (品質保証設備)

Cross-Section Analysis

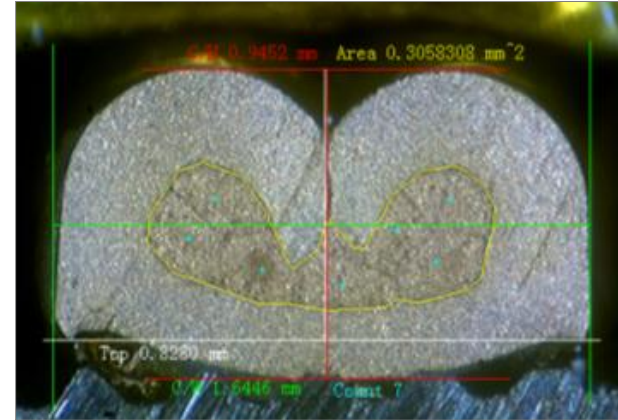
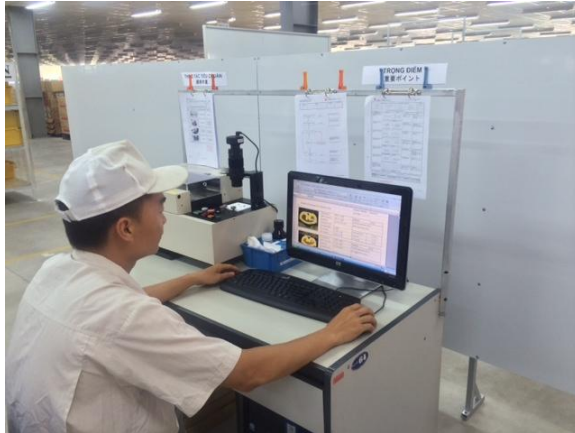
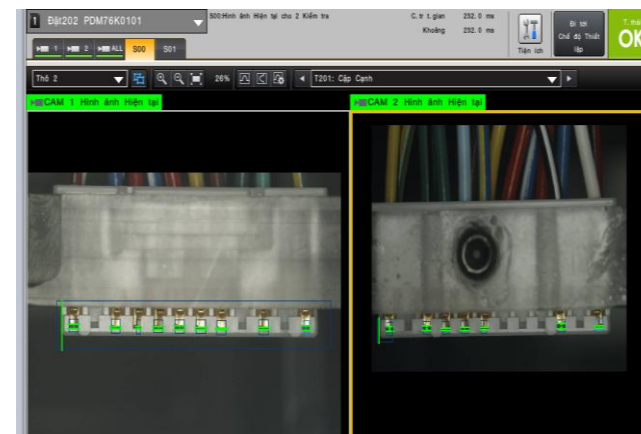
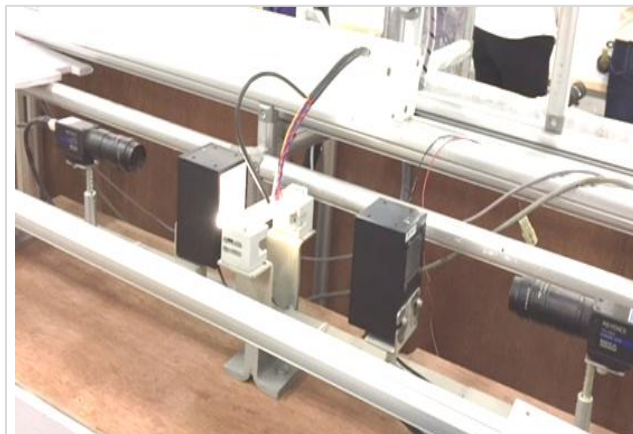


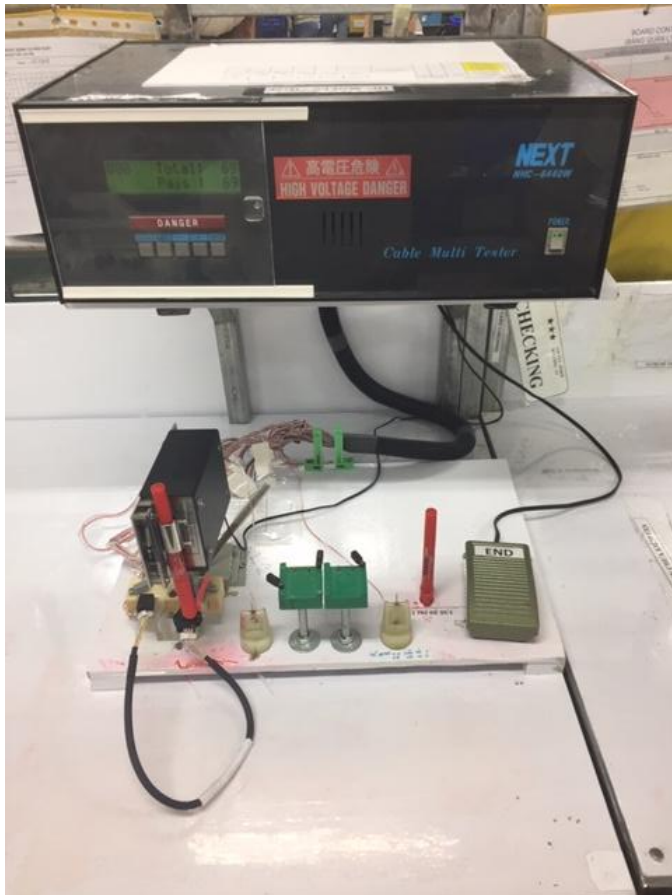
Image Sensor Inspection



7. Available Equipment

Quality Assurance Equipment (品質保証設備)

High Voltage Checker



Contact Resistance Checker



Processing capacity (加工キャパシティ)

設備名称	設備写真	保有台数	加工能力 14.6hr x23日
Full Auto Crimping Machine		21	9.5 mill 本/月
Handcrimp Machine		16	6.0 mill point
Jointcrimp Machine		9	2.2 mill point

※

- ・Full Auto Crimping Machine は複数機種保有しており、写真は代表例となります。
- ・加工能力はフル稼働した場合の加工本数となります。

Processing capacity (加工キャパシティ)

設備名称	設備写真	保有 台数	加工能力 14.6hr x23日
Twist Machine		3	0.2 mill 本/月
Tape Joint Machine		4	1.3 mill point
Casting Machine		2	1.0 mill 本/月

Processing capacity (加工キャパシティ)

設備名称	設備写真	保有 台数	加工能力 14.6hr x23日
Midstrip Machine		4	1.5 mill point
Uni strip		4	2.0 mill point
Heating Machine		2	1.2 mill 本/月